

**1. This specification sets down the standard für printing a black vinyl-look CD**

**2. Processing parameters for silk-screen printing**

**2.1. Play time**

Play time is max. 69 minutes.

**2.2. Standard-printing for vinyl-look**

The following colours are required to cover the metallization (114 mm x 25,5 mm):

- full black coverage of outer area
- white coverage of inner area
- one lacquer for the groove

**2.3. No. of colours**

This leaves 3 colours for the layout to print texts; 3 of the colours are already in use (see 2.2); this means no image/picture is possible

**2.4. Printable area is 60 mm x 26 mm.**

**2.5. Data source**

Standard-printing of vinyl-look CD requires the following footnote to be added to the label information: Standard-Vinyl. This automatically uses the basic films and colours as stated in point 2.2; this means no data needs to be stored especially für this purpose.